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D4149-041

Job Sheet 194822



Part No: D4149-041

Job Qty: 2 pcs

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	6/26/19		0.00	0.50	Small Fab - 1		SMB 10/10
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	6/26/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	6/26/19		0.00	0.00	Packaging 3 - 1 - B4B		11/10 2019 DAS 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC STS39
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA		2 pcs	6/26/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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9-55

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A ST349	Bolt	4 Ea (2 ea)	100-Small Fab - 1	5167124 x2
AN4C13A ST344	Bolt	6 Ea (3 ea)	100-Small Fab - 1	5167124
D3910-1 ST525	Crosstube Lug	2 pcs (1 ea)	100-Small Fab - 1	5174260
D4091-1 ST525	Mounting Lug	2 pcs (1 ea)	100-Small Fab - 1	5182260
D4149-1 ST080	Crosstube Lug Plate, Aft	4 pcs (2 ea)	100-Small Fab - 1	5170665
D4149-3 ST080	Spacer	2 pcs (1 ea)	100-Small Fab - 1	5176718
D4149-5 ST081	Eyebolt Stud	2 pcs (1 ea)	100-Small Fab - 1	5187797
MS20615-4M18 ST366	Rivet	6 Ea (3 ea)	100-Small Fab - 1	5147557
MS21043-3 ST302	Nut	4 Ea (2 ea)	100-Small Fab - 1	5181801
MS21043-4 ST302	Nut	6 Ea (3 ea)	100-Small Fab - 1	5144558
NAS1149C0332R ST260	Washer (AN960C10L)	8 Ea (4 ea)	100-Small Fab - 1	5174158
NAS1149C0432R ST266	Washer (AN960C416L)	12 Ea (6 ea)	100-Small Fab - 1	5155658

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	4	109	0
	AN4C13A	6	285	0
	D3910-1	2	36	0
	D4091-1	2	70	0
	D4149-1	4	5	0
	D4149-3	2	25	0
	D4149-5	2	86	0
	MS20615-4M18	6	260	0
	MS21043-3	4	988	0
	MS21043-4	6	671	0
	NAS1149C0332R	8	4,646	0
	NAS1149C0432R	12	1,705	0
Part Specifications				
Specifications could not be found.				

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Container No: S196980



Part: D4149-041

Job No: 194822

Serial No/Batch: S196980

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/10/19